# MAINTENANCE

## PRODUCTS ON WHICH THE PROCEDURE IS APPLIED

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<th>GROUP</th>
<th>TYPE</th>
<th>OPERATION</th>
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<td>MTB WHEELS</td>
<td>INDUSTRIAL BEARINGS MECHANISM</td>
<td>006</td>
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<td>SPOKE REPLACEMENT RED POWER XL/SL/RED HEAT FRONT AND REAR WHEEL NON-DRIVE SIDE</td>
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## PROCEDURE

1. The nipple is loosened using a 5.5 mm hex screwdriver.

2. Insert the screwdriver on the rim and loosen the nipple. When round head spokes are being loosened, they tend to spin around. Use the special holder tool to hold the spoke still during the operation.

3. Remove the spoke from the flange of the hub.

4. Insert the new spoke. Make sure that the nipple is intact. Replace if damaged.

5. Insert the nipple in the screwdriver.

6. Tighten the nipple on the spoke. When round head spokes are being loosened, they tend to spin around. Use the special holder tool to hold the spoke still during the operation.

7. After tensioning, apply threadlocker between the nipple and the spoke in the inner part of the rim.